

Annex SL

Element Description	ISO 9001:2015	Responsibility
Context of the organization	4	
Leadership	5	
Planning	6	
Support	7	
Operation	8	
Performance evaluation	9	
Improvement	10	



The main changes in the new version of ISO 9001:2015 are:

- the adoption of the Annex SL format,
- an explicit requirement for risk-based thinking to support continual improvement and the application of the process approach,
- > fewer prescribed requirements,
- less emphasis on documents, now "documented information"
- > more applicability for services,
- a requirement to define the boundaries of the QMS and organizational context,
- need to understand who interested parties are and their requirements,
- increased leadership requirements,
- > more focus on providing resources,
- greater emphasis on achieving desired outcomes to improve customer satisfaction.

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